

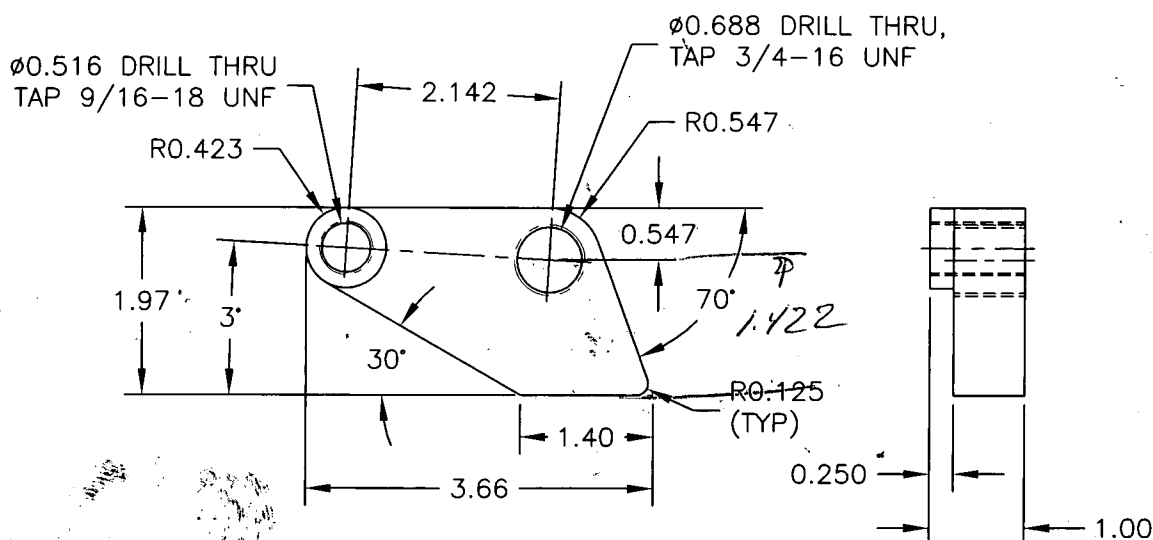
DART AEROSPACE LTD	Work Order:	22026
Description: Support	Part Number:	D3379-1
Dwg: D3379 Rev. A page 2	Qty:	4 10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-03-04	4 10
2	MV	Cut blank: 2.00" x 1.00" x 3.750" long Material: 1010-1025 Steel Bar (M1010-B1.000x02.000) Identify for D3379-1 Batch: M15925	J.L	05-03-21	10
3	MV	Machine as per Folio FA502 and Dwg D3379 Identify as D3379-1	J.L	05/03/21	10
4	QC2	Inspect parts as they come off the CNC machine	EP / J.L	05/03/21	10
5	QC8	Second check	EP	05/03/21	10
6	MV	Deburr	J.L	05/03/21	10
7	QC5	Inspect work to Step 6	EP	05/03/21	10
8	ST	Identify and Stock	CA	05/03/21	10
9	AC	Cost / part 23.33	Sec	05-03-30	10
10	DC	Close W/O 23.33 Inspect Level 21	KJ	05-04-05	10

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

DESIGN <i>AS</i>	DRAWN BY <i>JB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3379	REV. B SHEET 2 OF 4
DATE 05.02.25		TITLE ARM WELDMENT	SCALE 1:2



PRELIMINARY ISSUE

D3379-1 SUPPORT

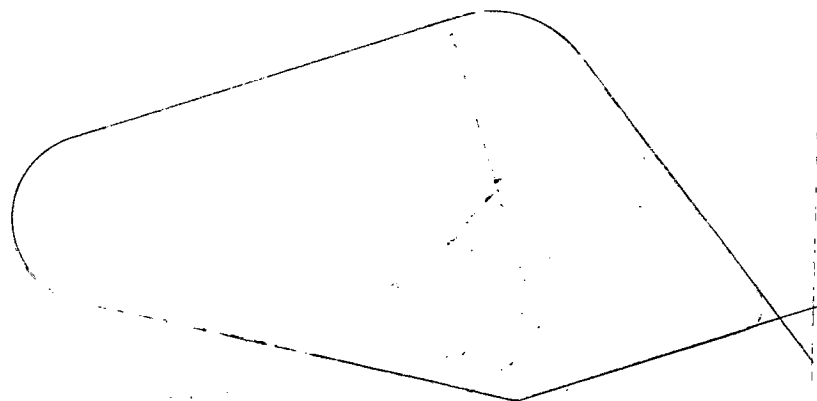
NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR
CSA G40.21, 38W/44W/50W/60W/70W, 1.000 STEEL
(REF. DART SPEC. M1010-B1.000x02.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

Copyright © 2004 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

281714





DART AEROSPACE LTD		Work Order:	22626
Description: support		Part Number:	13379-1
Inspection Dwg:	13379	Rev:	A
			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒

Drawing Dimension	Tolerance.	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.970	$\pm .030$	1.973	✓		vern	
1.423	$\pm .010$.850	✓		vern	
3.66						can't measure
1.00	$\pm .030$.999	✓		vern	
.250	$\pm .010$.252	✓		vern	
1.400	$\pm .030$					can't measure accurately
∅ .688	$\pm .005$.690	✓		vern	
∅ .516	$\pm .005$.518	✓		vern	
2.142	$\pm .010$	2.142	✓		vern	
.547	$\pm .010$.540	✓		vern	
30°	$\pm 1/2^\circ$	30°	✓		protractor	
70°	$\pm 1/2^\circ$	70°	✓		protractor	

Measured by: J.L.	Audited by: 	Prototype Approval: 
Date: 05/03/21	Date: 05/03/21	Date: 05.03.21

Rev A	Date:	Change New Issue	Revised by KJ/JLM	Approved
----------	-------	---------------------	----------------------	----------